



Application for Different Grit Sizes

DIAMOND			CBN		
FEPA STD	MESH SIZE	APPLICATION	FEPA STD	MESH SIZE	APPLICATION
D7	1400-1800	POLISH GRINDING			
D15	1000-1400	POLISH GRINDING			
D20	800-1000	POLISH GRINDING			
D30	500-800	POLISH GRINDING			
D46	325-400	FINE GRINDING	D46	325-400	FINE GRINDING
D54	270-325	FINE GRINDING	D54	270-325	FINE GRINDING
D64	230-270	FINE GRINDING	D64	230-270	FINE GRINDING
D76	200-230	MEDIUM GRINDING	D76	200-230	MEDIUM GRINDING
D91	170-200	MEDIUM GRINDING	D91	170-200	MEDIUM GRINDING
D107	140-170	MEDIUM GRINDING	D107	140-170	MEDIUM GRINDING
D126	120-140	MEDIUM / ROUGH GRINDING	D126	120-140	MEDIUM / ROUGH GRINDING
D151	100-120	ROUGH GRINDING	D151	100-120	ROUGH GRINDING
D181	80-100	ROUGH GRINDING	D181	80-100	ROUGH GRINDING
D252	60-80	ROUGH GRINDING			
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